



# Sayaka PCB Dry Slicers

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**SAYAKA**



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## SAM-CT34NSL

High Rigidity and Precision Cutting with Human Error Prevention

**High Rigidity and Precision Cutting with Human Error Prevention**

### Key Features

- ▶ **User-Friendly Operation:** Easy program teaching via a touch-display ensures simple and efficient setup.
- ▶ **Cost-Effective:** Eliminate the need for V-scoring, preventing sagging during reflow and ensuring PCB integrity.
- ▶ **Smooth Finish:** The cut face is ground smooth, enhancing the quality of the final product.
- ▶ **Minimized Stress on PCBs:** Protect your components and ensure reliability with >500 $\mu$ -strain.
- ▶ **Visual Confirmation:** Cut lines can be confirmed by monitor (optional), ensuring precision and accuracy.
- ▶ **Adjustable Speed:** Cutting speed can be adjusted for mass production, optimizing efficiency.

Model	SAM-CT34NSL	Model	SAM-CT34NSL
Cutting Range	330x400mm	Z Axis	Air cylinder
Board Thickness	t=0.4~2.0mm	R Axis	Inverter-driven induction motor
Material	FR4, CEM3, etc.	R-axis RPM	5,700rpm
Component Height Limit	Upper face: 47mm, Bottom face: 10mm (including PCB thickness)	Power Supply	$\phi$ 1 AC100V 50/60Hz
Blade	GC blade $\phi$ 125 $\times$ $\phi$ 40 $\times$ t=0.2-0.5mm (standard t=0.3mm) Chipped saw $\phi$ 125 $\times$ $\phi$ 40 $\times$ t=0.5mm (standard)	Max Electric Consumption	0.3KVA (excluding dust collector)
PCB Hold	Mechanical chuck or slide rails	Air Pressure	0.4~0.5MPa
Fixing on Jig	Optional – not required	Air Consumption	Approx. 70L/min
X Axis	Hybrid Stepper Motor with Closed-Loop Control	Outer Size	W900 $\times$ D1,020 $\times$ H1,330mm
Max. Cut Speed	300mm/sec	Weight	Approx. 330kg
Motion Speed	300mm/sec	Cut Program Creation	Touch-display
Y Axis	Hybrid Stepper Motor with Closed-Loop Control	Input Method	Coordinate value input
Conveyance Speed	90mm/sec	Number of Programs	Max. 300 in machine Max. 3,000 in SD card
Motion Speed	200mm/sec	Power Supply	$\phi$ 1 AC100V 50/60Hz
Repeatability Positioning Accuracy	$\pm$ 0.03mm	Max Electric Consumption	0.3KVA (excluding dust collector)
		Air Pressure	0.4~0.5MPa
		Air Consumption	Approx. 70L/min
		Outer Size	W900 $\times$ D1,020 $\times$ H1,600mm
		Weight	Approx. 330kg

(continued)

## SAM-CT3SLA

Semi-Auto Desktop Dry Slicer

**Streamline Your Operations with Precision and Efficiency**

Experience the superior performance and reliability of the Sayaka SAM-CT3SLA Dry Slicer. Perfect for your prototyping and high mix, low volume production needs, they offer precision, safety, and efficiency, ensuring high-quality output every time. Contact us to learn more and see how our slicers can benefit your production line.

### Key Features

- ▶ **Automated Cut Position Feeding:** Enhance your operation efficiency with automated feeding, reducing manual intervention.
- ▶ **User-Friendly Touch Display:** Simplify programming with an intuitive touch display, making setup quick and easy.
- ▶ **Cost Effective:** Eliminate the need for V-scoring, preventing sagging during reflow and ensuring PCB integrity.
- ▶ **Smooth and Precise Cuts:** Achieve a smooth cut face, eliminating the need for additional finishing.
- ▶ **Minimized Stress on PCBs:** Protect your components and ensure reliability with >500 $\mu$ -strain.
- ▶ **Versatile Production:** Ideal for both prototyping and high mix, low volume production runs.

Model	SAM-CT23BPF
X/max. PCB-holding length	Standard: 196mm, Option: 296mm
Y/our length (board length)	330mm
Board Thickness	t=0.5~2.0mm
Material	FR4, CEM3, etc.
Component Height Limit	Upper face: 47mm, Bottom face: 10mm (including PCB thickness)
Max Cut Lines	16 Line
Blade	GC blade $\phi$ 125 $\times$ $\phi$ 40 $\times$ t=0.2-0.5mm (standard t=0.3mm) Chipped saw $\phi$ 125 $\times$ $\phi$ 40 $\times$ t=0.5mm (standard)
PCB Hold	Mechanical chuck or slide rails
Jig Fixture	Optional – not required
Spindle Motor	Inverter-driven induction motor (60W)
Spindle RPM	0-5700rpm
Feed Motor	DC motor
Cutting Speed	16mm-63mm
Motion Speed	47mm-88mm
Power Supply	$\phi$ 1 100V 50/60Hz
Max Electric Consumption	Approx. 0.35KVA (excluding dust collector)
Outer Size	W475 $\times$ D772 $\times$ H401mm (Chuck unit/upper holder) W546 $\times$ D772 $\times$ H680mm (Chuck unit/upper holder)
Weight	Approx. 53kg
Controller Box Size	W150 $\times$ D520 $\times$ H388.5mm
Controller Box Weight	Approx. 12kg
Program Capacity	Max. 100

# Dry Slicers



## SAM-CT3SLG

### Manual Desktop Dry Slicer

#### Optimize Your Process with Cost-Effective Precision

Experience the superior performance and reliability of the SAM-CT3SLG Dry Slicer. Perfect for your prototyping and high mix, low volume production needs, they offer precision, safety, and efficiency, ensuring high-quality output every time. Contact us to learn more and see how our slicers can benefit your production line.

#### Key Features

- ▷ **Cost Effective:** Eliminate the need for V-scoring, preventing sagging during reflow and ensuring superior PCB integrity.
- ▷ **Smooth, Ground Cut Face:** Achieve high-quality, smooth cut faces with our precision grinding.
- ▷ **Minimized Stress on PCBs:** Protect your components and ensure reliability with  $>500\mu$ -strain.
- ▷ **Adaptable Production:** Perfect for both prototyping and high mix, low volume production.

Model	SAM-CT3SLG
X/max. PCB-holding length	Standard: 196mm, Option: 296mm
Y/our length (board length)	330mm
Board Thickness	t=0.5~2.0mm
Material	FR4, CEM3, etc.
Component Height Limit	Upper face: 47mm, Bottom face: 10mm (including PCB thickness)
Blade	GC blade $\Phi 125 \times \Phi 40 \times t = 0.2-0.5\text{mm}$ (standard $t = 0.3\text{mm}$ ) Chipped saw $\Phi 125 \times \Phi 40 \times t = 0.5\text{mm}$ (standard)
PCB Hold	Mechanical chuck or slide rails
Jig Fixture	Fixing on jig
Spindle Motor	Inverter-driven induction motor (60W)
Spindle RPM	0-5700rpm
Feed Motor	DC motor
Cutting Speed	16mm-63mm
Motion Speed	47mm-88mm
Power Supply	100V 50/60Hz
Max Electric Consumption	Approx. 0.3KVA (excluding dust collector)
Outer Size	W475×D752×H401mm (Chuck unit/upper holder) W546×D752×H680mm (Chuck unit/upper holder)
Weight	Approx. 53kg
Controller Box Size	W170×D480×H363.5mm
Controller Box Weight	Approx. 12kg



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